

Corrosion Rating of Cast Copper Alloys in Various Media

Ratings: A, recommended; B, acceptable; C, not recommended

Corrosive medium	Copper	Tin Bronze	Leaded Tin Bronze	High-Lead Tin Bronze	Leaded Red Brass	Leaded Semi-Red Brass	Leaded Yellow Brass	Leaded High-Strength Yellow Brass	High-Strength Yellow Brass	Aluminum Bronze	Leaded Nickel Brass	Leaded Nickel Bronze	Silicon Bronze	Silicon Brass
Acetate solvents	B	A	A	A	A	A	B	A	A	A	A	A	A	B
Acetic acid														
20%	A	C	B	C	B	C	C	C	C	A	C	A	A	B
50%	A	C	B	C	B	C	C	C	C	A	C	B	A	B
Glacial	A	A	A	C	A	C	C	C	C	A	B	B	A	A
Acetone	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Acetylene (a)	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Alcohols (b)	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Aluminum chloride	C	C	C	C	C	C	C	C	C	B	C	C	C	C
Aluminum sulfate	B	B	B	B	B	C	C	C	C	A	C	C	A	A
Ammonia, moist gas	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Ammonia, moisture-free	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Ammonium chloride	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Ammonium hydroxide	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Ammonium nitrate	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Ammonium sulfate	B	B	B	B	B	C	C	C	C	A	C	C	A	A
Aniline and aniline dyes	C	C	C	C	C	C	C	C	C	B	C	C	C	C
Asphalt	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Barium chloride	A	A	A	A	A	C	C	C	C	A	A	A	A	C
Barium sulfide	C	C	C	C	C	C	C	C	B	C	C	C	C	C
Beer (b)	A	A	B	B	B	C	C	C	A	A	C	A	A	B
Beet sugar syrup	A	A	B	B	B	A	A	A	B	A	A	A	B	B
Benzine	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Benzol	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Boric acid	A	A	A	A	A	A	A	B	A	A	A	A	A	A
Butane	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Calcium bisulfite	A	A	B	B	B	C	C	C	C	A	B	A	A	B
Calcium chloride, acid	B	B	B	B	B	B	C	C	C	A	C	C	A	C
Calcium chloride, alkaline	C	C	C	C	C	C	C	C	C	A	C	A	C	B
Calcium hydroxide	C	C	C	C	C	C	C	C	C	B	C	C	C	C
Calcium hypochlorite	C	C	B	B	B	C	C	C	C	B	C	C	C	C
Cane sugar syrups	A	A	B	A	B	A	A	A	A	A	A	A	A	B
Carbonated beverages (b)	A	C	C	C	C	C	C	C	C	A	C	C	A	C
Carbon dioxide, dry	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Carbon dioxide, moist (b)	B	B	B	C	B	C	C	C	C	A	C	A	A	B
Carbon tetrachloride, dry	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Carbon tetrachloride, moist	B	B	B	B	B	B	B	B	B	B	B	A	A	A
Chlorine, dry	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Chlorine, moist	C	C	B	B	B	C	C	C	C	C	C	C	C	C
Chromic, acid	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Citric, acid	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Copper sulfate	B	A	A	A	A	C	C	C	C	B	B	B	A	A
Cottonseed oil (b)	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Creosole	B	B	B	B	B	C	C	C	C	A	B	B	B	B
Ethers	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Ethylene glycol	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Ferric chloride, sulfate	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Ferrous chloride, sulfate	C	C	C	C	C	C	C	C	C	C	C	C	C	C



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Formaldehyde	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Formic acid	A	A	A	A	A	B	B	B	B	A	B	B	B	C
Freon	A	A	A	A	A	A	A	A	A	A	A	A	A	B
Fuel oil	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Furfural	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Gasoline	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Gelatin (b)	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Glucose	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Glue	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Glycerin	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Hydrochloric or muriatic acid	C	C	C	C	C	C	C	C	C	B	C	C	C	C
Hydrofluoric acid	B	B	B	B	B	B	B	B	B	B	B	B	B	B
Hydrofluosilicic acid	B	B	B	B	B	C	C	C	C	B	C	C	B	C
Hydrogen	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Hydrogen peroxide	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Hydrogen sulfide, dry	C	C	C	C	C	C	C	C	C	B	C	C	B	C
Hydrogen sulfide, moist	C	C	C	C	C	C	C	C	C	B	C	C	C	C
Lacquers	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Lacquer thinners	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Lactic acid	A	A	A	A	A	C	C	C	C	A	C	C	A	C
Linseed oil	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Liquors														
Black	B	B	B	B	B	C	C	C	C	B	C	C	B	B
Green	C	C	C	C	C	C	C	C	C	B	C	C	C	B
White	C	C	C	C	C	C	C	C	C	A	C	C	C	B
Magnesium chloride	A	A	A	A	A	C	C	C	C	A	C	C	A	B
Magnesium hydroxide	B	B	B	B	B	B	B	B	B	A	B	B	B	B
Magnesium sulfate	A	A	A	A	B	C	C	C	C	A	C	B	A	B
Mercury and mercury salts	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Milk (b)	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Molasses (b)	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Natural gas	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Nickel chloride	A	A	A	A	A	C	C	C	C	B	C	C	A	C
Nickel sulfate	A	A	A	A	A	C	C	C	C	A	C	C	A	C
Nitric acid	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Oleic acid	A	A	B	B	B	C	C	C	C	A	C	A	A	B
Oxalic acid	A	A	B	B	B	C	C	C	C	A	C	A	A	B
Phosphoric acid	A	A	A	A	A	C	C	C	C	A	C	A	A	A
Picric acid	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Potassium chloride	A	A	A	A	A	C	C	C	C	A	C	C	A	C
Potassium cyanide	C	C	C	C	C	C	C	C	C	C	C	C	C	C
Potassium hydroxide	C	C	C	C	C	C	C	C	C	A	C	C	C	C
Potassium sulfate	A	A	A	A	A	C	C	C	C	A	C	C	A	C
Propane gas	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Sea water	A	A	A	A	A	C	C	C	C	A	C	C	B	B
Soap solutions	A	A	A	A	B	C	C	C	C	A	C	C	A	C
Sodium bicarbonate	A	A	A	A	A	A	A	A	A	A	A	A	A	B
Sodium bisulfate	C	C	C	C	C	C	C	C	C	A	C	C	C	C
Sodium carbonate	C	A	A	A	A	C	C	C	C	A	C	C	C	A
Sodium chloride	A	A	A	A	A	B	C	C	C	A	C	C	A	C